


**This MotoCAP safety rating applies to:**

Brand	Ixon
Model	Exhaust Ladies
Type	Jacket - Textile
Date purchased	23 February 2021
Sizes tested	XL and 2XL
Test garment gender	Female
Style	All Purpose
RRP	\$359.95


Test Results Summary	Rating	Score
MotoCAP Protection Rating	★★	31.3
Abrasion	1/10	0.58
Burst	10/10	1319
Impact	7/10	50.8
MotoCAP Breathability Rating	↘	0.105
Moisture Vapour Resistance	-	186.0
Thermal Resistance	-	0.326
Water resistance	6/10	8.5


This garment is fitted with impact protectors for the elbows and shoulders. A pocket is provided for an aftermarket back protector. There are no vents to allow airflow movement through the garment. This garment has a removable 2 in 1 thermal/water-resistant liner. The breathability rating above was achieved with the 2 in 1 thermal/water-resistant liner removed. When tested with the 2 in 1 thermal/water-resistant liner installed, the breathability rating reduced but remained in the half star range.


**Jacket and Pants - Crash Impact Risk Zones**


This diagram is a pictorial representation of the crash impact risk Zones.



**Zone 1**  
  
 High risk of abrasion  
 High risk of impact

**Zone 2**  
  
 High risk of abrasion

**Zone 3**  
  
 Medium risk of abrasion

**Zone 4**  
  
 Low risk of abrasion

**Removable liners**

Thermal liner	<input checked="" type="checkbox"/>
Water resistant liner	<input checked="" type="checkbox"/>

**Removable impact protection**

	Pockets	Armour
Elbow	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Shoulder	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Back	<input checked="" type="checkbox"/>	<input type="checkbox"/>

## Abrasion Resistance

The jacket was tested for abrasion resistance in accordance with MotoCAP test protocols. The diagram below is a visual indication of the likely abrasion performance of the materials in each zone calculated from the data in the table below. The colour coding is based on the worst performing material in each zone.



### Abrasion Resistance Performance

Abrasion rating	1/10
Abrasion score	0.58

Determining Criteria	Area	Good	Acceptable	Marginal	Poor
High abrasion risk	Zone 1 & 2	> 5.6	3.0 - 5.6	1.3 - 2.9	< 1.3
Medium abrasion risk	Zone 3	> 2.5	1.8 - 2.5	0.8 - 1.7	< 0.8
Low abrasion risk	Zone 4	>1.5	1.0 - 1.5	0.4 - 0.9	< 0.4

**Individual Abrasion Resistance Results:** - The table below shows the test results for time to abrade through all layers of the materials. Calculated for each sample by Zone, type and area coverage of each material as a proportion of that Zone. Abrasion times are capped at a maximum of 10.00s.

### Abrasion time for each test (seconds)

Zone 1 & 2	Coverage (%)	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Average	
Material A	100%	0.76	0.56	0.41	0.59	0.00	0.00	0.58	<span style="background-color: red; color: white; padding: 2px;">P</span>
Zone 3	Coverage (%)	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Average	
Material A	100%	0.76	0.56	0.41	0.59	0.67	0.51	0.58	<span style="background-color: red; color: white; padding: 2px;">P</span>
Zone 4	Coverage (%)	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Average	
Material A	100%	0.76	0.56	0.41	0.59	0.67	0.51	0.58	<span style="background-color: orange; color: white; padding: 2px;">M</span>

### Details of materials used in jacket

Material A	Woven fabric shell with mesh inner liner
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## Burst Strength

The jacket was tested for burst strength in accordance with MotoCAP test protocols. The diagram below illustrates the burst strength results in terms of the likely performance of the garment in an impact and is a pictorial representation of the data from the table below.



### Burst Strength Performance

Burst rating	10/10
Burst score	1319

Determining Criteria	Unit	Good	Acceptable	Marginal	Poor
Burst strength	(kPa)	> 1000	800 - 1000	500 - 799	< 500

**Individual Burst Strength Results:** - The table below shows the burst pressure in kilopascals (kPA) for each sample tested by Zone and the average result for each zone.

### Burst pressure for each seam (kPA)

Area	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Average	
Zones 1 & 2	1687	1117	1625	1507	890	1648	1412	G
Zones 3 & 4	1038	835	1024	938	983	865.1	947	A

## Impact Protection

The jacket was tested for impact protection and coverage in accordance with MotoCAP test protocols. The diagram below is a visual indication of the likely performance of each impact protector calculated from the data in the table below. The colour coding is based on the worst performing score for average or maximum force for each impact zone. Areas shaded black are not considered for impact protection ratings.



### Impact Protection Performance

Impact rating	7/10
Impact score	50.8

Determining Criteria	Unit	Good	Acceptable	Marginal	Poor*
Impact force	(kN)	< 15	15 - 24	25 - 30	> 30

\* Poor may also indicate that no impact protector, or impact protector pocket is present in the garment

**Individual Impact Protector Results:** - The table below shows the test results for each strike on each impact protector in kilonewtons (kN) and their area of coverage as a proportion (%) of the Zone. Individual strike results are capped at a maximum of 50kN.

Impact protector type	Elbow		Shoulder	
Average force (kN)	10.9	G	10.9	G
Maximum force (kN)	14.7	G	14.7	G
Coverage of Zone 1 area	85%		95%	
Coverage of Zone after displacement	90%		90%	

**Individual Impact Protector Results:** - The table below shows the test results for each strike on individual impact protectors in kilonewtons (kN) and the position of the strike. Individual strike results are capped at a maximum of 50kN.

### Force transfer for each impact strike (kN)

Impact protector type	Elbow			Shoulder		
	Centre	Mid	Edge	Centre	Mid	Edge
Impact Protector 1	10.5	10.2	14.7	10.5	10.2	14.7
Impact Protector 2	9.8	9.7	10.4	9.8	9.7	10.4
Impact Protector 3	9.5	10.7	12.8	9.5	10.7	12.8

## Breathability

The jacket was tested for breathability following the MotoCAP test protocols. The table below shows the moisture vapour resistance and the thermal resistance values obtained.

Without removable liners		With water-resistant liner	
Breathability rating	↘	Breathability rating	↘
Breathability score	0.105	Breathability score	0.102

Moisture Vapour Resistance - $R_{et}$ (kPa.m <sup>2</sup> /W)	1	2	Average
Without removable liners	208.0	164.0	186.0
With water-resistant liner	294.3	296.5	295.4

Thermal Resistance - $R_{ct}$ (K.m <sup>2</sup> /W)	1	2	Average
Without removable liners	0.327	0.325	0.326
With water-resistant liner	0.507	0.497	0.502

## Water spray and rain resistance

This jacket is advertised as water-resistant, and so has been tested for water spray and rain resistance according to the MotoCAP test protocols. The table below shows the water absorbed (ml) and the wetting proportion (%) of the garment and undergarments due to water absorption.

	Water absorbed by garment		Water absorbed by underwear	
	Volume (ml)	Percentage (%)	Volume (ml)	Percentage (%)
Jacket 1	506	30%	26	9%
Jacket 2	446	26%	22	8%
<b>Average</b>	<b>476</b>	<b>28%</b>	<b>24</b>	<b>9%</b>

## Location of wetting

There was minor wetting to the cotton underwear present at the neck for both jackets tested.

### Assessment Details.

Brand	Ixon
Model	Exhaust Ladies
Type	Jacket - Textile
Date purchased	23 February 2021
Tested by	AMCAF, Deakin University
Garment test reference	J20T13
Rating first published	April 2021
Rating updated	29 April 2021